

FLAT TRANSMISSION BELTS

TECHNICAL DATA SHEET

material Polyester (PET) material Synthetic elastomer (NBR) finish FLL colour black coefficient of friction TECHNICAL SPECIFICATIONS Total thickness 3,10 mm 0,12 in. Weight 3,60 kg/m² 0,73 lbs./sq.ft Minimum pulley diameter (1) 50 mm 2,0 in. (1) The above mentioned values depend on running speed Pull for 1% elongation 30 N/mm 171 lbs./in. Tensile strength 250 N/mm 1428 lbs./in. Temperature min20 °C -4 °F resistance (2) max 70 °C 158 °F (2) Use of the belt with limit values may reduce its life Humidity influence no Permanent antistatic dynamically UNI EN 1718	
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(1) The above mentioned values depend on running speed Pull for 1% elongation 30 N/mm 171 lbs./in. Tensile strength 250 N/mm 1428 lbs./in. Temperature min20 °C -4 °F resistance (2) max 70 °C 158 °F (2) Use of the belt with limit values may reduce its life Humidity influence no Permanent antistatic dynamically UNI EN 1718	- Dimensionally stable regardless of weather changes
Pull for 1% elongation 30 N/mm 171 lbs./in. Tensile strength 250 N/mm 1428 lbs./in. Temperature min20 °C -4 °F resistance (2) max 70 °C 158 °F (2) Use of the belt with limit values may reduce its life Humidity influence no Permanent antistatic dynamically UNI EN 1718	- Excellent silent running
Tensile strength 250 N/mm 1428 lbs./in. Temperature min20 °C -4 °F resistance (2) max 70 °C 158 °F (2) Use of the belt with limit values may reduce its life Humidity influence no Permanent antistatic dynamically yes UNI EN 1718	- Belt can be run in either direction
Temperature min20 °C -4 °F resistance (2) max 70 °C 158 °F (2) Use of the belt with limit values may reduce its life Humidity influence no Permanent antistatic dynamically yes UNI EN 1718	
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Humidity influence no Permanent antistatic dynamically yes UNI EN 1718	SUITABLE FOR
Permanent antistatic dynamically yes UNI EN 1718	Textile industry
UNI EN 1718	Paper industry Live roller drives
Both sides can be used for power transmission yes	
	NOTES
	Jointing methods: "FAST JOINT" system without adopt cements
Issue: 16-01-2007	

DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



80mm

B 10mm

FLAT TRANSMISSION BELTS

BELT JOINTING DATA SHEET

CODE CG-179

TYPE

T-E 30/30

• Recommended jointing procedure

FAST JOINT SINGLE Z

Other jointing methods can be used:

Check our general catalogue to get further info on CHIORINO jointing methods.

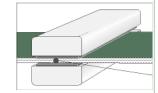
Pressing

Heating press P\PL\PLS

Press settings	
Upper platen temperature	165 °C
Lower platen temperature	165 °C
Temperature gauge setting	165 °C
Curing time in press	3 min.
Cooling time	15 min.

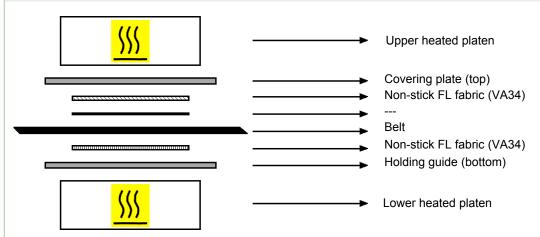
Advice for the press adjustment:

Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- 2. Allow the cooling cycle to be completed before removing the belt from the press.
- A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

Layout of components



Notes

Issue: 05-06-2007 Date last modified: 27-06-2007

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