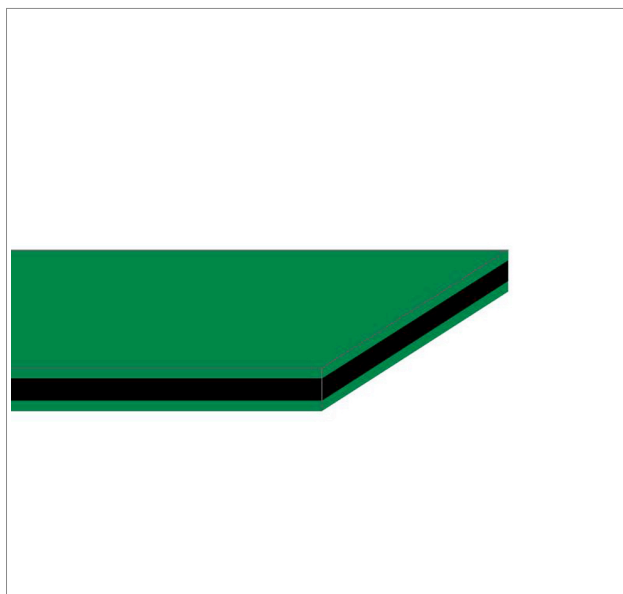


CODE CG-15
TYPE
DG1/30
COMPOSITION

Top surface	material	Synthetic elastomer (NBR)
	finish	fabric
	colour	green
	coefficient of friction	0,7
Traction core	material	Polyamide (PA)
Bottom surface	material	Synthetic elastomer (NBR)
	finish	fabric
	colour	green
	coefficient of friction	0,7


TECHNICAL SPECIFICATIONS

Total thickness	3,00 mm	0,12 in.	
Weight	3,40 kg/m ²	0,69 lbs./sq.ft	
Minimum pulley diameter (1)	30 mm	1,2 in.	
(1) The above mentioned values depend on running speed			
Pull for 1% elongation	5 N/mm	29 lbs./in.	
Tensile strength	200 N/mm	1142 lbs./in.	
Temperature resistance (2)	min.	0 °C	32 °F
	max	100 °C	212 °F
(2) Use of the belt with limit values may reduce its life			
Humidity influence		yes	
Permanent antistatic dynamically UNI EN 1718		yes	
Both sides can be used for power transmission		yes	

FEATURES

- Resistance to abrasion
- Coefficient of friction stable in time

SUITABLE FOR

Paper industry: tube winders and multiple drives
 Carton folding: folder-gluer

NOTES

Suitable for medium speed folder-gluer

Issue: 07-06-2006

Date last modified: 15-06-2007

DISCLAIMER

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CODE CG-15
TYPE
DG1/30
• Recommended jointing procedure

SKIVED JOINT '3'



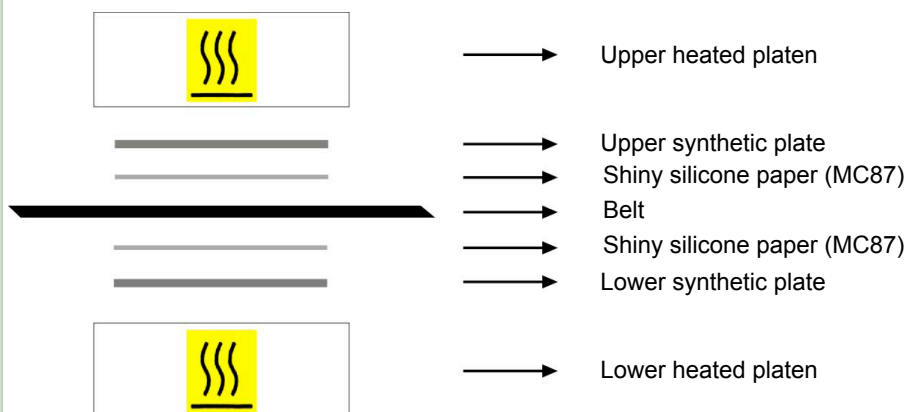
Check our general catalogue to get further info on CHIORINO jointing methods.

• Skiving instructions

Skiver	Belt thickness mm	Length mm	Straight/ diagonal cut	Cam/ wedge number	Pulley				Top cover			
					T mm	B mm	Thickness adjustment	End stop switch of working plate	T mm	B mm	Thickness adjustment	End stop switch of working plate
B600 A	3,0	60	Diagonal	1,25-10	---	---	---	---	38	7	18,20	---
B300 SA	3.0	60	Diagonal	1.25-10	---	---	---	---	41	9	11-12	---

• Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices. Let dry for 5 minutes.
 Pour the **I hardener** with the **R cement** (pot-life 2 hours).
 Apply the above mix on the elastomer or leather part of the splices.
 Let dry for 5 minutes, then match the belt ends, paying attention to align properly.
 Press according to the instructions shown.
 To ensure best joint life it is advisable not to run or tension the belt for 24 hours.
 Kit: **GUMMICOL**.

• Layout of components

Press settings

Upper platen temperature	110 °C °C
Lower platen temperature	110 °C °C
Curing time in press	20 min.
Driving torque	30 N/m
Cooling time: the belt shall be removed from the press only when room temperature is reached.	

• Notes

Issue: 30-09-2005

Date last modified: 04-05-2007

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