FLAT TRANSMISSION BELTS **TECHNICAL DATA SHEET** CG-9 CODE **TYPE** COMPOSITION material Polyurethane (TPU) finish fabric colour black coefficient 0,3 of friction Polyamide (PA) material material Synthetic elastomer (NBR) fabric finish black colour coefficient 0,6 of friction TECHNICAL SPECIFICATIONS **FEATURES** Total thickness - Resistance to abrasion 2,60 mm 0,10 in. Weight $3,10 \text{ kg/m}^2$ 0,63 /bs./sq.ft - Resistance to oils and fats Minimum pulley diameter (1) 100 mm 3,9 in. - Resistance to overloads - Resistance to heat

57 lbs./in.

212 °F

(1) The above mentioned values depend on running speed	

Tensile strength		400 N/mm	2284 lbs./in.		
Temperature	min	0 °C	32 °F		

10 N/mm

100 °C

(2) Use of the belt with limit values may reduce its life

max

Pull for 1% elongation

resistance (2)

Humidity influence	yes	
Permanent antistatic dynamically UNI EN 1718	yes	
Both sides can be used for power transmission	no	

SUITABLE FOR

- Coefficient of friction stable in time

Paper industry

Wood industry Mechanical industry

Marble and granite industry

NOTES

Middle power transmission

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DISCLAIMER

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the ČHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.



FLAT TRANSMISSION BELTS

JOINTING DATA SHEET

CODE CG-9

TYPE

Z3

Recommended jointing procedure

SKIVED JOINT '2'

Check our general catalogue to get further info on CHIORINO jointing methods.

· Skiving instructions

Skiver	Belt thickness	Length	Straight/	Cam/ wedge number	Pulley			Top cover				
	tilickliess		diagonal cut		Т	В	Thickness adjustment	End stop switch of working	Т	В	Thickness adjustment	End stop switch of working
	mm	mm			mm	mm		plate	mm	mm		plate
B600 A	2.7	65	Diagonal	1.5-10	47	0	18.50		47	8	17.65	
B300 SA	2.7	65	Diagonal	1.5-10	52	0	11.19		50	8	11.04	

· Guide to the use of adhesives

Apply the **K cement** on the polyamide part of the splices. Apply the **H primer** on the elastomer part of the two splices and the **B cement** on the elastomer part of a single splice.

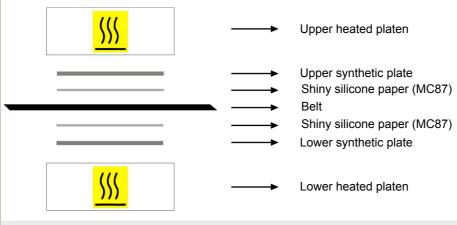
Let dry for 5 minutes, then match the belt ends, paying attention to align properly.

Press according to the instructions shown.

To ensure best joint life it is advisable not to run or tension the belt for 24 hours.

Kit: CARBOCOL.

· Layout of components



Press settings					
Upper platen temperature	110 °C °C				
Lower platen temperature	110 °C °C				
Curing time in press	15 min.				
Driving torque	30 N/m				

Cooling time: the belt shall be removed from the press only when room temperature is reached.

Notes

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